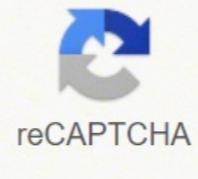




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# Miller bobcat 225g plus manual

OWNER'S MANUAL January 1997 Form: OM-175 104B Effective With Serial No. KG191348 cover om 4/95 - Ref. ST-801 188-APRINTED IN USA © 1997 MILLER Electric Mfg. Co. Bobcat™ 225G (Kohler-Powered) CC/CV AC/DC Welding Generator For SMAW, FCAW, GMAW, GTAW Welding Welding Mode Weld Output Range Rated Welding Output Maximum Open-Circuit Voltage Auxiliary Power Rating Fuel Capacity Engine CC/AC50 - 225 A225 A, 25 V, 100% Duty Cycle 80 Kohler CH18CC/DC50 - 210 A210 A, 25 V, 100% Duty Cycle 72 Single-Phase, 8 kVA/kW, 70/35 A, 120/240 V AC, 60 Hz 8.5 gal (32 L) Tank Kohler CH18 Air-Cooled, Two-Cylinder, Four-Cycle, 18 HP Gasoline Engine CV/DC17 - 28 V200 A, 20 V, 100% Duty Cycle 33 Gasoline Engine 05-23-2010 #1 Anyone know where I can get a Service Manual for a Bobcat 225G plus serial # KF881886? PDF file is fine Thanks 05-24-2010 #2 Well here's the unit Owner's Manual that has some service information and wiring diagrams. Would have to contact Miller for anything else. What in particular are you in need of a service manual for? Unless it's for the Onan engine and then you can go to member onsales.com (TJ) who can help you out there. MM200 w/Spoolmatic 1 Syncrowave 180SD Bobcat 225G Plus - LP/NG MUTT Suitcase Wirefeeder WC-1S/Spoolmatic 1 HF-251D-1 PakMaster 100XL '68 Red Face Code #6633 project Star Jet 21-110 Save Second Base! 05-24-2010 #3 Thanks, I have the owners manual. I'm working on the low idle system and needed test procedure for PCL and CT1. Bobcat welds fine in run, goes to low idle properly when switch is changed, but produces weak arc and doesn't bring engine back to high speed. This doesn't happen all th time. Comes back properly maybe 1 out of 5 times. 05-24-2010 #4 Have you confirmed proper low idle speed? Too low of a speed (thus the low output) may be to blame. ?? Typically, CTs produce only a couple volts output but I don't recall if I ever knew what the Miller unit should be and I've never checked mine. Sorry. Member Larry Burross should be able to help on your troubleshooting needs. Larry Burross Applied Equipment, Inc. 2515 Cartwright St. Dallas, Tx 75212 214-630-9354 phone 214-630-9354 fax 888-630-9353 toll-free 214-577-9353 cell 786-629-9353 computer Email: weldersales@airmail.net MM200 w/Spoolmatic 1 Syncrowave 180SD Bobcat 225G Plus - LP/NG MUTT Suitcase Wirefeeder WC-1S/Spoolmatic 1 HF-251D-1 PakMaster 100XL '68 Red Face Code #6633 project Star Jet 21-110 Save Second Base! 06-07-2010 #5 Duane thanks for the info. Here is what I got from Miller that may help others. The engine speeds need to be set correctly first, as engine speed is very critical for proper system operation. If the speeds are set correctly, and all connections, grounds, and pin terminals appear to be good, then troubleshooting of the CT1 can be done. With an AC volt meter connected to terminals "G" and "E" at the idle module, start the machine. When applying either an auxiliary power load (such as a 100 watt light bulb) at the receptacles, or striking an arc you should see a minimum of 1 AC volt on your volt meter that is connected to terminals "G" and "E" at the idle module. If you don't see any AC voltage with a load on the engine, it would be recommended to check for a bad crimp connection at a terminal, corrosion, broken wire or open circuit on the current transformer. If the machine will not go to idle speed with no load, check the AC voltage at terminals "G" and "E" it should be zero volts. If you are seeing anything other than zero volts there may be a failed component or wiring in the weld or auxiliary power circuit. For this issue an Authorized Miller Service Facility would be highly recommended for further troubleshooting. Miller Electric Service Department

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